



**BCEUU10.5LF-102-LF.**



RoHS Compliant

## SPECIFICATION

**CUSTOMER :** BEC Distribution

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**PRODUCT :** BCEUU10.5LF-102-LF

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Pb-free

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**CODE NO. :** C05110014

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**CUS. CODE :**

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**SPEC.NO. :** C-5110-014(02)

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**DATE :** 2-Mar-05

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CUSTOMER APPROVAL

**BEC DISTRIBUTION Ltd.**

[www.bec.co.uk](http://www.bec.co.uk)

email: [sales@bec.co.uk](mailto:sales@bec.co.uk) Phone:

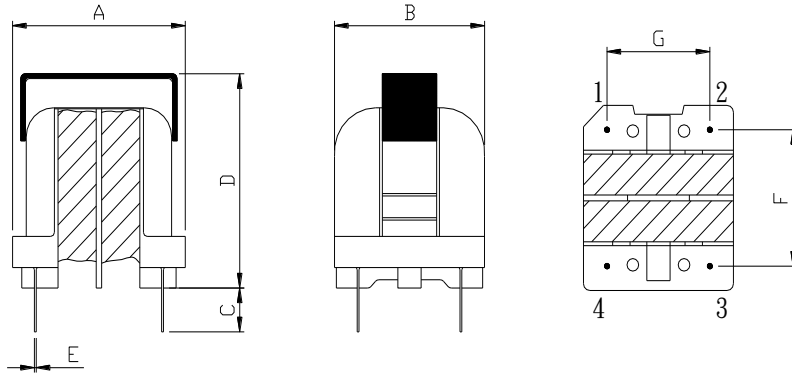
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PREPARED BY	APPROVED BY	AUTHORIZED BY
JEAN	TONY	MASCOT

# KEMET SU10VFC-R20010 alternative

<b>PRODUCT</b>	BCEUU10.5LF-102-LF	<b>COIL SPECIFICATION</b>	<b>DATE</b>	2005/3/2
<b>SPEC.NO.</b>	C-5110-014(02)		<b>CODE NO.</b>	C05110014

**EXTERNAL DIMENSIONS :**

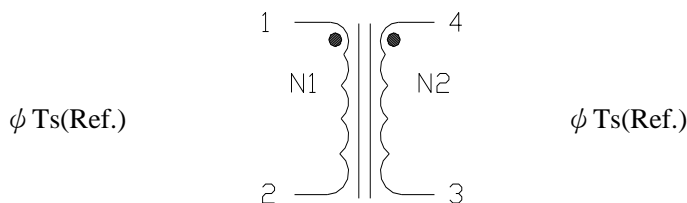


- A : 19.0 Max. m/m
- B : 17.0 Max. m/m
- C : 4.0±1.0 m/m
- D : 22.0 Max. m/m
- E : 0.7±0.1 m/m
- F : 13.0±0.5 m/m
- G : 10.0±0.5 m/m

**ELECTRICAL CHARACTERISTIC :**

L(mH) : 1.0 Min. 1KHz 0.25V  
 DCR(mΩ) : 120 Max.  
 IDC(A) : 2.0 Max.  
 Hipot : 1500V/AC 5mA 2sec, winding to winding and Winding to cores.

**SCHEMATIC DRAWING :**



**MATERIAL LIST :**

NO	ITEM	MATERIAL	SUPPLIER OF THE MATERIAL
1			
2			
3			
4			
5			

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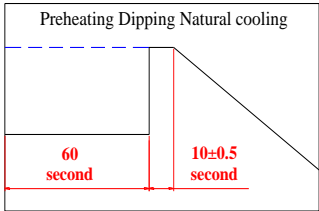
<b>PRODUCT</b>	BCEUU10.5LF-102-LF	<b>COIL SPECIFICATION</b>	<b>DATE</b>	2005/3/2
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## TEST DATA

ELECTRICAL CHARACTERISTICS								
MEAS. ITEM	L1(mH)	L2(mH)	DCR1(mΩ)	DCR2(mΩ)				
TEST FREQ.	1KHz 0.25V	1KHz 0.25V	Max.	Max.				
YOUR								
SPEC.	1.0 Min.	1.0 Min.	120	120				
1								
2								
3								
4								
5								
6								
7								
8								
9								
10								
X	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!				
R	0.00	0.00	0.00	0.00				

DIMENSION								
MEAS. ITEM	A	B	C	D	E	F	G	
TEST FREQ.	m/m	m/m	m/m	m/m	m/m	m/m	m/m	
YOUR								
SPEC.	19.0 Max.	17.0 Max.	4.0±1.0	22.0 Max.	0.7±0.1	13.0±0.5	10.0±0.5	
1								
2								
3								
4								
5								
6								
7								
8								
9								
10								
X	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	
R	0.00	0.00	0.00	0.00	0.00	0.00	0.00	

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PRODUCT	BCEUU10.5LF-102-LF	COIL SPECIFICATION	DATE	2005/3/2
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TEST ITEMS	SPECIFICATIONS	TEST CONDITIONS / TEST METHODS		
<b><u>ELECTRICAL PERFORMANCE TEST</u></b>				
L	REFER TO STANDARD ELEC-TRICAL CHARACTERISTIC LIST.	CH-1061 OR EQUIV.		
DCR		CH-502A OR EQUIV		
RATED CURRENT		APPLIED THE CURRENT TO COILS THE INDUCTANCE CHANGE SHOULD BE LESS THAN 10% TO INITIAL VALUE AND TEMPERATURE RISE SHOULD NOT BE MORE THAN 40°C..		
TEMPERATURE RISE TEST	40°C MAX ( $\Delta t$ )	1. APPLIED THE ALLOWED DC CURRENT FOR 4 HOURS. 2. TEMPERATURE MEASURE BY DIGITAL SURFACE THERMOMETER.		
OVER LOAD TEST	NO EVIDENCE OF ELECTRICAL DAMAGE	APPLIED 1.5 TIMES OF RATED ALLOWED DC CURRENT TO INDUCTORS FOR A PERIOD OF 5 MINUTES.		
<b><u>MECHANICAL PERFORMANCE TEST</u></b>				
SOLDER HEAT RESISTANCE	1. INDUCTORS SHOULD HAVE NO EVIDENCE OF ELECTRICAL AND MECHANICAL DAMAGE 2. INDUCTANCE SHOULD NOT CHANGE MORE THAN $\pm 10\%$ 3. SOLDER MATERIAL WILL BE LEAD FREE.	PREHEAT: 150°C 60SECS		
VIBRATION TEST (LOW FREQUENCY)		SOLDER TEMPERATURE: 255 $\pm$ 5°C		
		 <p>FLUX: ROXIN..</p> <p>DIP TIME: 10<math>\pm</math>0.5SECS.</p>		
SHOCK TEST	1.AMPLITUDE: 1.5 mm 2.FREQUENCY: 10-55-10HZ / 1 MIN 3.DIRECTION: X, Y, Z 4.DURATION: 2 HRS/X, Y, Z			
		INDUCTORS SHOULD BE DROPPED 10 TIMES FROM A HEIGHT OF 1m ONTO 3cm WOODEN BOARD.		

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TEST ITEMS	SPECIFICATIONS	TEST CONDITIONS / TEST METHODS		
<b><u>CLIMATIC TEST</u></b>				
TEMPERATURE CHARACTERISTIC	1.APPEARANCE:NO DAMAGE  2.INDUCTANCE:WITHIN±10% OF INITIAL VALUE.	- 40°C ~ +85°C		
HUMIDITY TEST		60°C±2°C / 96±2 HOURS		
LOW TEMPERATURE STORAGE		1.TEMPERATURE:- 25°C±2°C 2.TIME: 96±2 HOURS		
THERMAL SHOCK TEST		1.-25±5°C FOR 30 MINUTES. +80±5°C FOR 30 MINUTES. 2.TOTAL: 10 CYCLES		
HIGH TEMPERATURE STORAGE		1.APPLIED CURRENT: MAX RATED CURRENT 2.TEMPERATURE:80°C±2°C		
NOTE : INDUCTORS ARE TO BE TESTED AFTER 2 HOUR AT ROOM TEMPERATURE.				
<b><u>LIFE TEST</u></b>				
HIGH TEMPERATURE LOAD LIFE TEST	INDUCTORS SHOULD BE NO EVIDENCE OF SHORT OR OPEN CIRCUIT	1. TEMPERATURE: 80±2°C 2. TIME: 500±12 HOURS 3. LOAD: ALLOWED DC CURREN		
HUMIDITY LOAD LIFE TEST		1. TEMPERATURE: 60±2°C 2. R.H.: 90-95% 3. TIME: 500±12 HOURS 4. LOAD: ALLOWED DC CURREN		

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<b>SPEC.NO.</b>	<b>C-5110-014(02)</b>		<b>CODE NO.</b>	<b>C05110014</b>

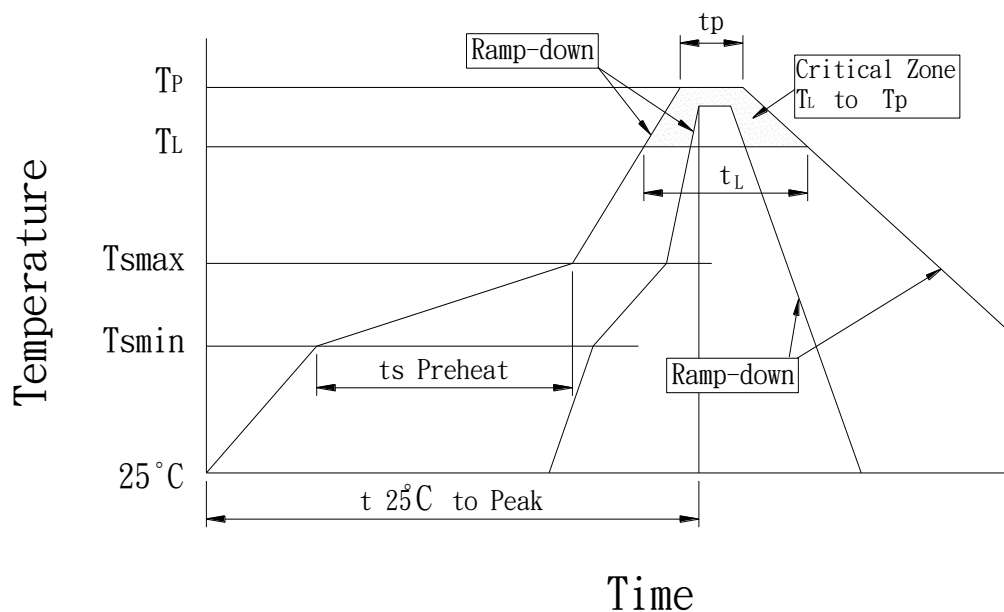
## RECOMMENDED SOLDERING CONDITIONS :

### CLASSIFICATION REFLOW PROFILES

Profile Feature	Sn-Pb Eutectic Assembly		Pb-Free Assembly	
	Large Body	Small Body	Large Body	Small Body
Average ramp-up rate ( $T_L$ to $T_P$ )	3°C/second max.		3°C/second max.	
Preheat				
-Temperature Min ( $T_{s_{min}}$ )	100°C		150°C	
-Temperature Min ( $T_{s_{max}}$ )	150°C		200°C	
-Time (min to max) (ts)	60-120 seconds		60-180 seconds	
$T_{s_{max}}$ to $T_L$				
-Ramp-up Rate			3°C/second max.	
Time maintained above:				
-Temperature ( $T_L$ )	183°C		217°C	
-Time ( $t_L$ )	60-150 seconds		60-150 seconds	
Peak Temperature ( $T_P$ )	225 +0/-5°C	240 +0/-5°C	245 +0/-5°C	255 +5/-5°C
Time within 5°C of actual Peak Temperature ( $t_p$ )	10-30 seconds	10-30 seconds	10-30 seconds	20-40 seconds
Ramp-down Rate	6°C/second max.		6°C/second max.	
Time 25°C to Peak Temperature	6 minutes max.		8 minutes max.	

Note : All temperatures refer to top side of the package. Measured on the package body surface.

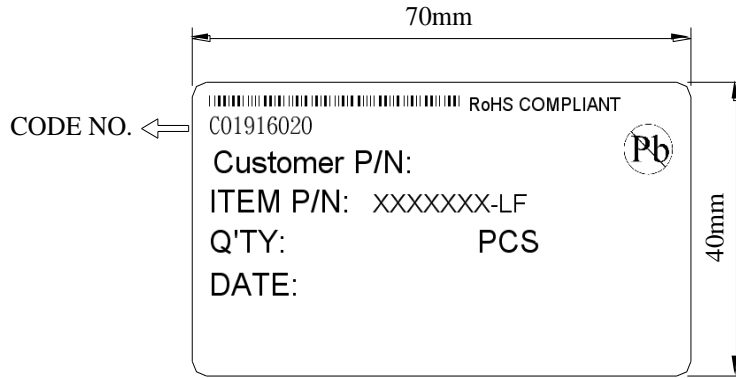
### REFLOW SOLDERINGS



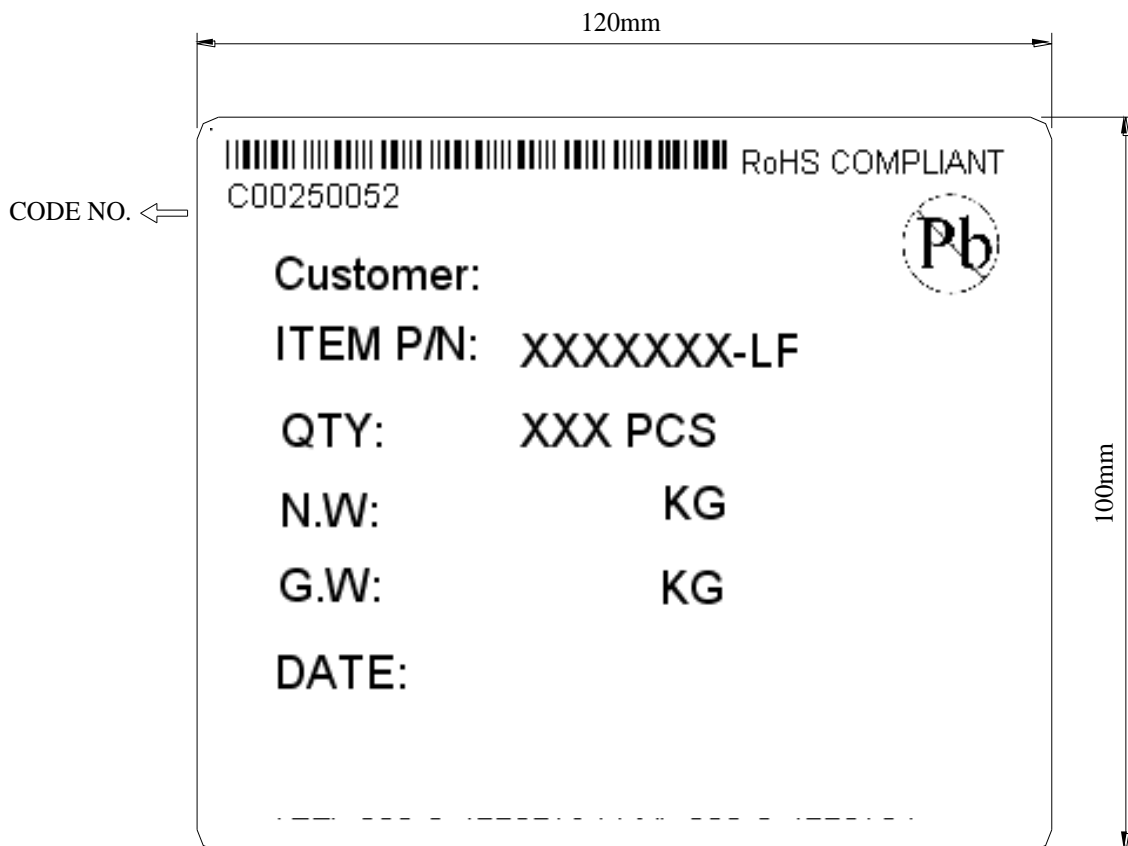
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**TABLE :**



INNER BOX LABEL



OUT BOX LABEL